



- ☒ MAX OPENING WITH NO SPLICES 48 INCH BY 48 INCH.
- ☒ BUCK OPENING SHOULD BE WINDOW OR DOOR ROUGH OPENING PLUS 4 INCHES OUTSIDE TO OUTSIDE.
- ☒ BUILDBLOCK RECOMMENDS INSTALLING AN INNER FRAME WITH CROSS-BRACES FOR SHORING DURING CONCRETE POUR. VERTICAL BRACING SHOULD REMAIN IN PLACE 7-14 DAYS. IF LOADING LINTELS DURING FRAMING IT IS RECOMMENDED TO LEAVE VERTICAL BRACING IN PLACE AS LONG AS POSSIBLE.
- ☒ OPENINGS WIDER OR TALLER THAN 4FT ARE BUCKED BY JOINING THE BUCK MALE END TO FEMALE END USING THE FACTORY EDGES.
- ☒ CUT BUCKS SHOULD BE TRIMMED TO MAKE A NEW FACTORY EDGE.
- ☒ CORNERS MAY BE JOINED WITH A SIMPLE BUTT JOINT, A FACTORY JOINT OR CUT TO MAKE A FACTORY JOINT.
- ☒ BUCK JOINTS MAY BE BONDED WITH SPRAY FOAM ADHESIVE ON THE JOINING FACES ONLY. USE A MINIMAL AMOUNT. THIS WILL SEAL AGAINST WATER AND AIR INFILTRATION.
- ☒ CORNERS AND OUTER EDGES SHOULD BE FLASHED WITH AN ICF COMPATIBLE FLASHING. TAMKO TW FLASH-N-WRAP OR SIMILAR FLASHING MATERIAL ARE RECOMMENDED. ALTERNATIVELY ALUMINUM HVAC TAPE BONDS TIGHTLY, SEALING ALL JOINTS, AND MAY ALSO BE USED WITH BUILDBUCK.
- ☒ DO NOT USE PETROLEUM BASED CAULKING, SEALANT, OR ADHESIVE.



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 BUILDBLOCK.COM

### BUILDBUCK ASSEMBLY AND BRACING

DATE/REV	12/2015	SCALE	NTS
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DETAIL SHEET

NOTES

CONSTRUCTION SHALL BE IN ACCORDANCE WITH ALL APPLICABLE LOCAL AND NATIONAL CODES. ALL DRAWINGS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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