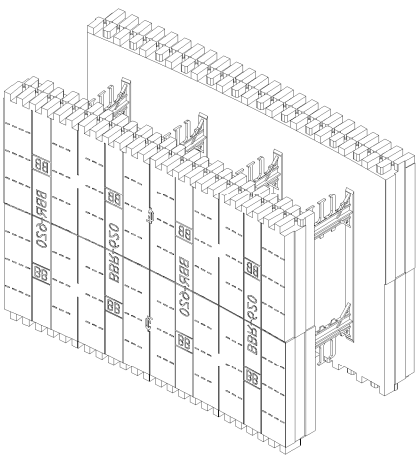


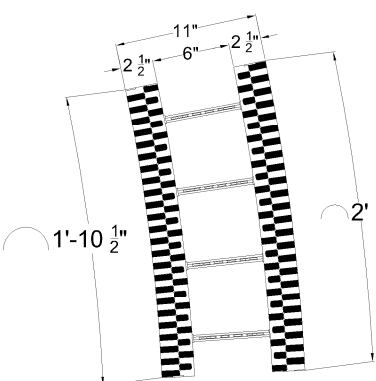
1 BR0620 - 20 FT ARC VIEW

LEGEND:
 ■ = POSITIVE PROFILES (TONGUE)
 □ = NEGATIVE PROFILES (GROOVES)



2 BR0620 - PERSPECTIVE VIEW

20FT BUILD RADIUS FORM SPECIFICATIONS		
	IMPERIAL	METRIC
BLOCK ANGLE	9°	9°
OUTSIDE PANEL AREA	2.67FT ²	.2477m ²
INSIDE PANEL AREA	2.47FT ²	.229m ²
OUTER PANEL ARC LENGTH	2FT 0IN	60.96M
INNER PANEL ARC LENGTH	1-FT 10-1/4-IN	57CM
OUTER RADIUS	12-FT 8-13/16-IN	388.08CM
INNER RADIUS	9-FT 3-1/4-IN	260.27CM
STRAIGHT SECTION LENGTHS	0-IN	0-CM
CONCRETE VOLUME	0.048606 YD ³	0.036397 m ³



3 BR0620 - TOP VIEW

- NOTES:
1. BUILD RADIUS FORMS ARE SIZED BY THE LENGTH OF THE OUTER PANEL AT 90° ARC. THE RADIUS AND DIAMETER OF THE FORMS ARE GIVEN IN THE ACCOMPANYING CHART.
 2. TO CREATE A RUNNING BOND WHEN INTEGRATING WITH A STRAIGHT BLOCK WALL, CUT THE FORM IN HALF, VERTICALLY AT THE CENTERLINE (CL) USING ONE HALF OF THE BLOCK AT EACH END ON EVERY COURSE.
 3. BLOCK COURSING 1'-4".