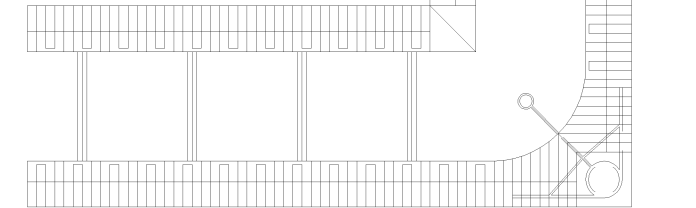


A:
 BUILD RADIUS INSTALLED
 PERPENDICULAR TO STRAIGHT
 WALL. USING 90° CORNER FORM.

THIS JOINT MUST BE STRAPPED
 AT THE COMMON SEAM
 BETWEEN THE BUILD RADIUS
 FORM AND THE CORNER.
 STRAPPING SHOULD ALSO
 WRAP THE CORNER, AND
 EXTEND ACROSS A MINIMUM OF
 TWO FULL WEBS, BOTH
 DIRECTIONS. BRACING SHOULD
 BE PLACED ON BOTH SIDES OF
 THE CORNER.
 ALTERNATING THE CORNER
 FORM TO PROVIDE
 APPROPRIATE RUNNING BOND
 WILL REQUIRE CUTTING THE
 FORMS LONG LEGS OFF
 ALTERNATING AS THE FORMS
 ARE STACKED.

HALF BLOCKS MUST BE
 INSERTED TO PROVIDE THE
 RUNNING BOND FOR THE
 RADIUS FORMS.



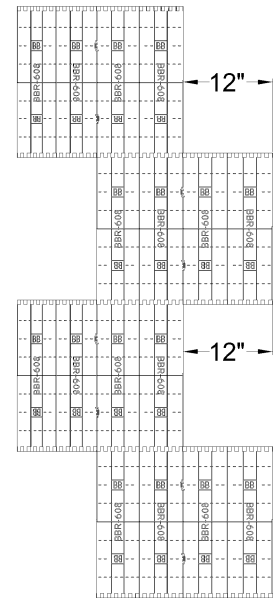
A

HALF LENGTH FORM LINE TO CREATE
 12 INCH OFFSET RUNNING BOND.

STACK
 JOINT

STACK
 JOINT

TRIM CORNER BLOCK TO LENGTH
 AS NEEDED FOR DESIGN.



B

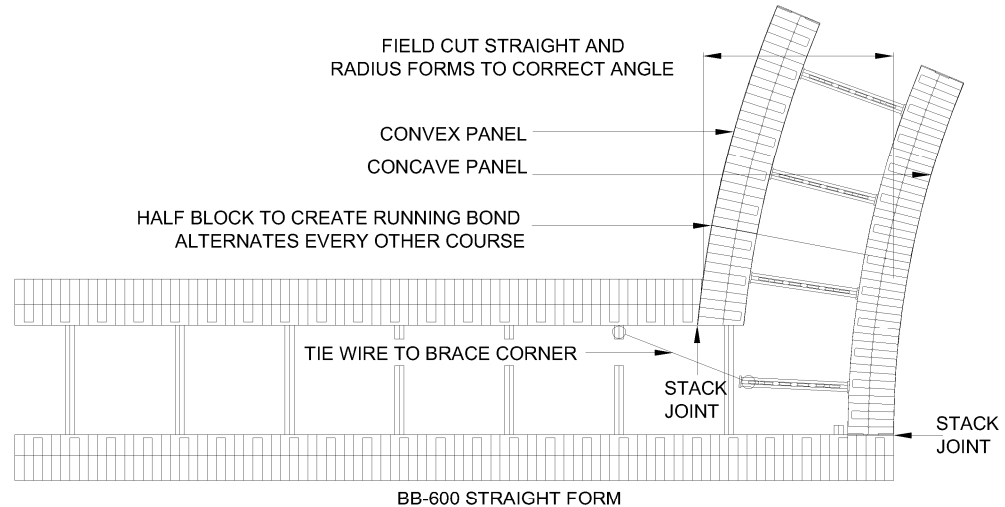
B:
 BUILD RADIUS FORMS, 8FT ARC AND LARGER, MUST BE
 INSTALLED SO THAT THERE IS A HALF LENGTH BLOCK
 EVERY OTHER COURSE. IT IS THE HALF LENGTH BLOCK
 THAT PROVIDES THE NECESSARY OFFSET TO MAINTAIN
 THE RUNNING BOND AROUND THE CURVE. THE RUNNING
 BOND IN THE RADIUS FORM ELIMINATES STRAPPING
 WHERE NOT ON A COMMON SEAM, AND PROVIDES
 STRONGER FORMWORK FOR POURING.

C:
 BUILD RADIUS MAY BE FIELD CUT
 AND CONNECTED INTO A STRAIGHT
 WALL. REMOVE 6 INCHES FROM
 CONVEX PANEL OF BUILD RADIUS
 FORM. FIELD CUT STRAIGHT FORM
 TO MATCH ANGLE AND LOCATION
 OF BUILD RADIUS FORM.

EVEN AND ODD COURSES WILL
 HAVE ALTERNATING DIMENSIONS
 DUE TO RUNNING BOND OF BOTH
 STRAIGHT AND RADIUS WALL.
 STRAIGHT FORMS MUST BE
 TRIMMED TO MAINTAIN THE
 REQUIRED 12 INCH OVERLAP.
 RADIUS FORMS MUST USE HALF
 FORMS, TRIMMED TO FIT THE
 INTERSECTION, EVERY OTHER
 COURSE, TO MAINTAIN THE
 REQUIRED 12 INCH OVERLAP AS
 WELL.

STRAP AND BRACE COMMON SEAMS
 AS REQUIRED. GLUE JOINTS USING
 SPRAY FOAM ADHESIVE.

C



BB-600 STRAIGHT FORM

DATE / REVISION / BY	7-1-23 / 1 / AQ
SCALE	NTS
FILE NAME	1.508 - BR