



- MAX OPENING WITH NO SPLICES 48 INCH BY 48 INCH.
- BUCK OPENING SHOULD BE WINDOW OR DOOR ROUGH OPENING PLUS 4 INCHES OUTSIDE TO OUTSIDE.
- BUILDBLOCK RECOMMENDS INSTALLING AN INNER FRAME WITH CROSS-BRACES FOR SHORING DURING CONCRETE POUR. VERTICAL BRACING SHOULD REMAIN IN PLACE 7-14 DAYS. IF LOADING LINTELS DURING FRAMING IT IS RECOMMENDED TO LEAVE VERTICAL BRACING IN PLACE AS LONG AS POSSIBLE.
- OPENINGS WIDER OR TALLER THAN 4FT ARE BUCKED BY JOINING THE BUCK MALE END TO FEMALE END USING THE FACTORY EDGES.
- CUT BUCKS SHOULD BE TRIMMED TO MAKE A NEW FACTORY EDGE.
- CORNERS MAY BE JOINED WITH A SIMPLE BUTT JOINT, A FACTORY JOINT OR CUT TO MAKE A FACTORY JOINT.
- BUCK JOINTS MAY BE BONDED WITH SPRAY FOAM ADHESIVE ON THE JOINING FACES ONLY. USE A MINIMAL AMOUNT. THIS WILL SEAL AGAINST WATER AND AIR INFILTRATION.
- CORNERS AND OUTER EDGES SHOULD BE FLASHED WITH AN ICF COMPATIBLE FLASHING.
- DO NOT USE PETROLEUM BASED CAULKING, SEALANT, OR ADHESIVE.
- FOLLOW ALL RECOMMENDED WINDOW AND DOOR MANUFACTURERS PROCEDURES.

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