

- MAX OPENING WITH NO SPLICES 48 INCH BY 48 INCH.
- BUCK OPENING SHOULD BE WINDOW OR DOOR ROUGH OPENING PLUS 4 INCHES OUTSIDE TO OUTSIDE.
- BUILDBLOCK RECOMMENDS INSTALLING AN INNER FRAME WITH CROSS-BRACES FOR SHORING DURING CONCRETE POUR. VERTICAL BRACING SHOULD REMAIN IN PLACE 7-14 DAYS. IF LOADING LINTELS DURING FRAMING IT IS RECOMMENDED TO LEAVE VERTICAL BRACING IN PLACE AS LONG AS POSSIBLE.
- OPENINGS WIDER OR TALLER THAN 4FT ARE BUCKED BY JOINING THE BUCK MALE END TO FEMALE END USING THE FACTORY EDGES.
- CUT BUCKS SHOULD BE TRIMMED TO MAKE A NEW FACTORY EDGE.
- CORNERS MAY BE JOINED WITH A SIMPLE BUTT JOINT, A FACTORY JOINT OR CUT TO MAKE A FACTORY JOINT.
- BUCK JOINTS MAY BE BONDED WITH SPRAY FOAM ADHESIVE ON THE JOINING FACES ONLY. USE A
  MINIMAL AMOUNT. THIS WILL SEAL AGAINST WATER AND AIR INFILTRATION.
- CORNERS AND OUTER EDGES SHOULD BE FLASHED WITH AN ICF COMPATIBLE FLASHING.
- DO NOT USE PETROLEUM BASED CAULKING, SEALANT, OR ADHESIVE.
- FOLLOW ALL RECOMMENDED WINDOW AND DOOR MANUFACTURERS PROCEDURES.



NOTE: CONSTRUCTION SHALL BE IN ACCORDANCE WITH ALL APPLICABLE LOCAL & NATIONAL CODES. THIS DOCUMENT IS PROVIDED AS A BENEFIT. IT IS THE RESPONSIBILITY OF THE USER TO MODIFY THIS DOCUMENT ACCORDING TO APPLICABLE LOCAL AND NATIONAL CODES & TO RESEARCH & UNDERSTAND SAFE METHODS OF USE & HANDLE OF PRODUCT. ALL DRAWINGS ARE SUBJECT TO CHANGE WITHOUT NOTICE. BUILDBLOCK ASSUMES NO LIABILITY FROM THE USE OF THIS DOCUMENT.

BUILDBUCK ASSEMBLY AND BRACING	
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