

TECHNICAL DATA

FOOTING TO WALL CONNECTIONS

The connection between the footing and an ICF wall is very important. Too often, this connection is omitted from the discussion about reinforcing an ICF wall. There are a number of factors that have to be taken into account. These include the wind-loads, exposure categories, and seismic zones.

The typical connections between the footing and the ICF wall are either a keyway or dowels. Keyways are made by setting a 2x4 into the top of the footing when it is being poured, and floating the concrete flush with the top of the board. When this is removed, it leaves a shallow trench for the concrete from the wall to fill into, and will prevent the wall from sliding transverse across the top of the footing.

Dowels are lengths of rebar which extend from near the bottom of the footing up into the cavity area of the forms, and are used to control a transverse sliding movement, as well as pulling or tipping movement. A good ICF footing will be at least 11" deep, allowing for 8" of the dowel to be embedded into the concrete (a 4 to 6-inch "L" at the bottom further strengthens this connection). The Prescriptive

Method recommends that the dowel then should extend at least 8" from the top of the footing into the ICF wall. The minimum spacing for these is 4" o.c. BuildBlock always recommends 40X the bar diameter of the steel extending from the top of the footing. e.g. #4 (1/2" = 20") or #5 (5/8" = 25").

In areas listed with 130mph+ for 3 second gusts or seismic zones the spacing of these dowels should be tightened to no more than 18" o.c. The length of the embedment into the ICF wall should also be increased to 48X the bar diameter, and align these with the vertical steel. In seismic zones it is further recommended to put a 90 degree bend, 4" to 6" long at the top of the wall as well.

It is permitted to insert the vertical steel so that it is embedded into the footing by 8" as an alternative to dowels. This is best accomplished with a monopour or at least wet-set installation, or when using knockdown forms. Except for the monopour, this method will generally increase the block stacking time; the dowel method is preferred. Lintels around doors and windows should also be installed with the vertical rebar on each side of the

opening having a corresponding dowel from the footing, and should maintain the minimum 40 bar diameter splice length. This will ensure that the lintel is reinforced properly. Lintels over 2 feet in width must use rebar extending 24" into the wall horizontally on each side of the opening.

Saferooms should have dowels placed to match the vertical steel, on 12" centers, and extending into the wall cavity 40X or 48X the bar diameter. This is especially important as the loads that the safe room is designed to handle require a deeper foundation and larger footings to prevent the walls from being compromised during a storm. It is also recommended to use an "L" on the bottom of the dowel in the footing, pushed to the bottom of the footing, and lifted 3".

It is important to note, that while the interior slab will prevent the wall being pushed inwards by backfill dirt, it doesn't control any movement toward the outside of the footing. The backfill, properly graded and compacted will retain the walls, but having a keyway or dowels in place will eliminate any chances of movement before the backfill is in place.

The goal of these connections is to tie the footing to the top of the wall. By doing this, the structure has no weak points, and can withstand a variety of forces acting on it. A wind load can involve both positive and negative pressure, and can cause forces to be exerted on the exterior or the interior. The more the structure is moving as a unit, the more resilient it will be under load. When the parts move independently, the forces required to damage the structure decrease dramatically, and a failure is more likely.

One large advantage of concrete over wood framing, is that the concrete can actually be monolithic for the most part, whereas, wood, being made up of individual boards

with fasteners is much more susceptible to independent movement, and will have a lower failure limit compared to a similarly sized concrete structure. In addition, most ICF walls are thicker than the wood frames used even in upscale construction, and thereby provide additional strength and protection.

In the example below, the footing is 20" wide and the rebar is placed on 12" OC. The brick ledge is 6" to the outside of the block. (Note: The two corner pin placements are crucial to a good layout.) This example is based on a 6" form. For additional forms, add or subtract an inch to these measurements for every two inches in width.

For center of block pins, the measurement is 11-1/2" from outer edge of footing.

For the two corner pins, the measurement is 14-1/2" one direction and 11-1/2" the other direction for each pin. If measuring from the block edge to center the two corner pins the measurement is 8-1/2" from edge of block or wall or 5-3/4" from the other direction as noted in the drawing below.

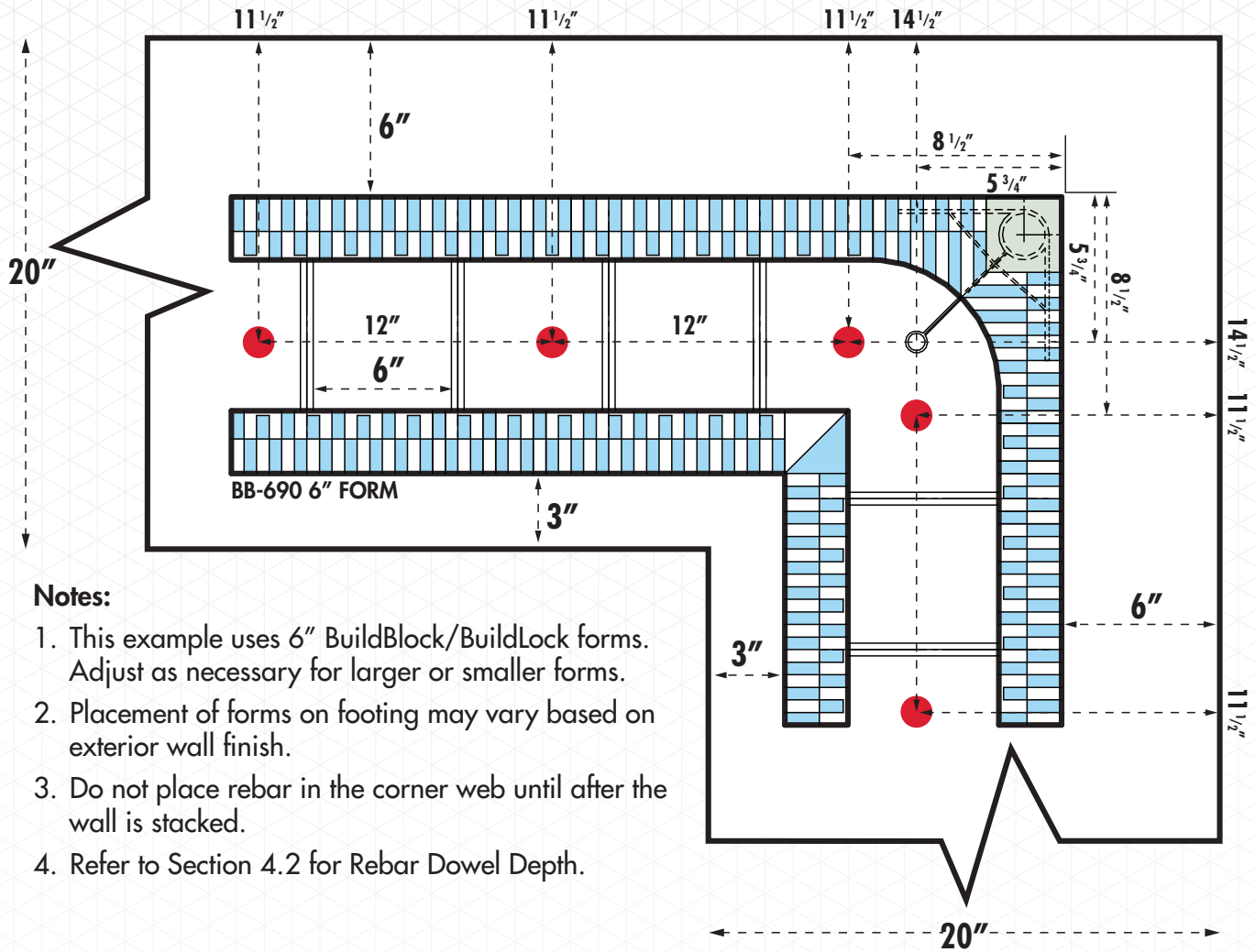
For the corner web steel, the measurement is 11-3/4" both directions from the outside of the footing.

For other size block, adjust measurements accordingly.

Note: The use of two corner pins is not required but helps in setting the rebar into the proper position when the block is not wet-set. If using outer corner pins for the stem only, you can eliminate them in the upper walls and use the corner web placement point only.



BRICKLEDGE FOOTING DOWEL PLACEMENT



Notes:

1. This example uses 6" BuildBlock/BuildLock forms. Adjust as necessary for larger or smaller forms.
2. Placement of forms on footing may vary based on exterior wall finish.
3. Do not place rebar in the corner web until after the wall is stacked.
4. Refer to Section 4.2 for Rebar Dowel Depth.

Note: Rebar Placement as shown in the diagram, alternating the horizontal bars either side of the vertical bars allows for a simplified installation of the vertical bars after the walls are stacked. The horizontal bars effectively capture the vertical bars, and prevent them from moving outside of the parameters of a non contact lap splice.

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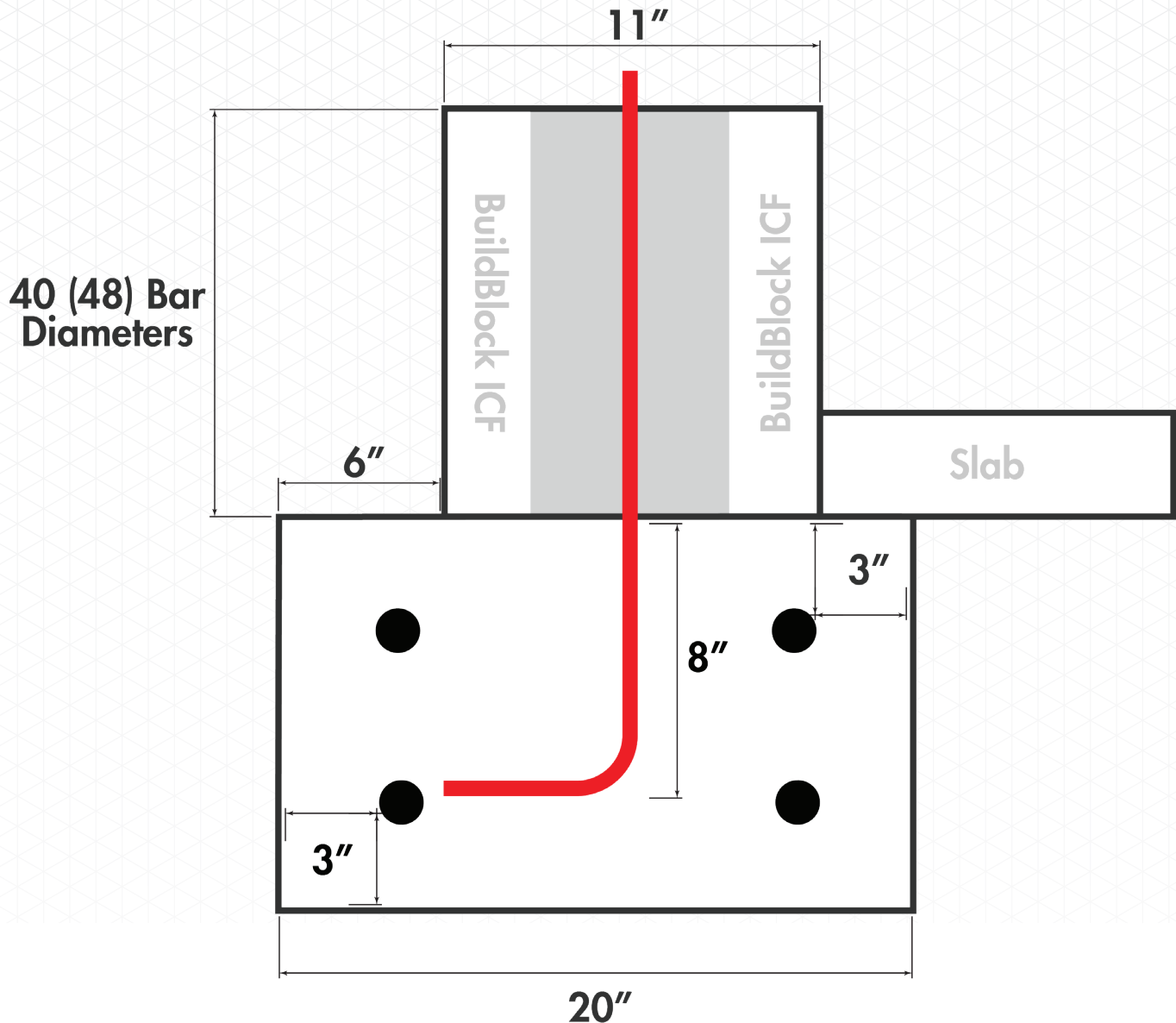
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The graphic below illustrates the minimum specification for a footing to ICF wall connection, per The Prescriptive Method. BuildBlock recommends using a hook (either a 90° bend, or a 180° hook) to add to the retention within the footing. BuildBlock further recommends that the dowel extend from the footing by 40 bar diameters to create a full splice connection to the vertical steel.



ICF footing example using BuildBlock BB-600 6" forms. ACI 318 requires all rebar in concrete touching soil have at least 3-inches of concrete cover.